

# Certificate of Approval



## Rolls-Royce Submarines Limited

### Quality Management System approval scope

This is to certify that the quality management systems and processes established by the organisation (supplier) stated below have been assessed to the applicable sections of the Rolls-Royce Submarines Limited requirements and expectations specified in GS3001 and enables the supplier to provide products, processes or services in furtherance of Rolls-Royce Submarines Limited contracts / purchase orders

### Electron Beam Processes Limited

Unit 4, Octimum  
Forsyth Road  
Woking  
GU21 5SA

Issued by: Louise Williams

Title: Quality Technician

Signed:

Supplier type	
Make to print	Yes
Design make	
Raw material	
Stockist	
Order Office	
Service provider	

2202374.2

Approval Number: M000218  
Vendor Code: 2202374  
Issue Date: 22<sup>nd</sup> January 2024

This certificate supersedes all previous approval letters or certificates

Tx3252 Issue 07

# CERTIFICATE

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## Rolls-Royce Submarines Limited

### Scope of application

This is to certify that the scope of application related to activities conducted by the organisation (supplier) in furtherance of Rolls-Royce Submarines Limited contracts / purchase orders are as stated below:

- **The machining, electron beam welding and non-destructive testing of components for work scopes up to Quality Assurance Grade 2 standards.**

Issued by: Louise Williams

Title: Quality Technician

Signed:

A handwritten signature in blue ink, appearing to read 'Louise Williams'.

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## Rolls-Royce Submarines Limited

### Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:	Description:
DGS GS 3003/RRP62080	General Welding Requirements
DGS PS 5104	Cleanliness and Packaging Requirements for Naval Nuclear Reactor Plant
DGS PS 5108/RRP62803	Liquid Penetrant Testing
DGS PS 5108/RRP62806	Radiographic Testing
DGS PS 5108/RRP62807	Visual Inspection NDT
DGS PS 5108/RRP62820	Gas Leak Testing
RRP62106	Electron Beam Welding
RRES93000	Engineering Control Specification

Issued by: Louise Williams

Title: Quality Technician

Signed:

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Rolls-Royce Submarines Limited confirms that the Quality Assurance activities and Quality Controls established within your organisation (at the address shown on this certificate) meet the general requirements of Rolls-Royce Submarines Limited.

The approval Scope defined is only valid whilst Quality Systems Approval to an appropriate internationally recognised standard is maintained

Your attention is drawn to the need for you to notify Rolls-Royce Submarines Limited of management and organisational changes and any change of status of your Quality Systems Approval.

Approvals granted are dependent upon the agreed standards being maintained by your organisation and may be revoked at any time by Rolls-Royce Submarines Limited, without notice and liability. Nothing in this Approval shall prejudice any rights or remedies which Rolls-Royce Submarines Limited may have, whether now or in the future in respect of goods which fail to meet contract requirements.

This certificate shall at all times remain the property of Rolls-Royce Submarines Limited. In the event this approval is withdrawn your organisation shall be informed in writing. This certificate must then be returned to the Rolls-Royce Submarines Limited, Approve, Maintain and Development Programme Manager, Raynesway, Derby, DE21 7BE within 7 days from receipt of the withdrawal of approval letter.

This certificate must not be used for publicity purposes without the express written permission of Rolls-Royce Submarines Limited.

This certificate supersedes all previous versions.

**Failure to abide by these terms may result in approval being withdrawn.**

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